



s Improvement (KSI - KMPII)















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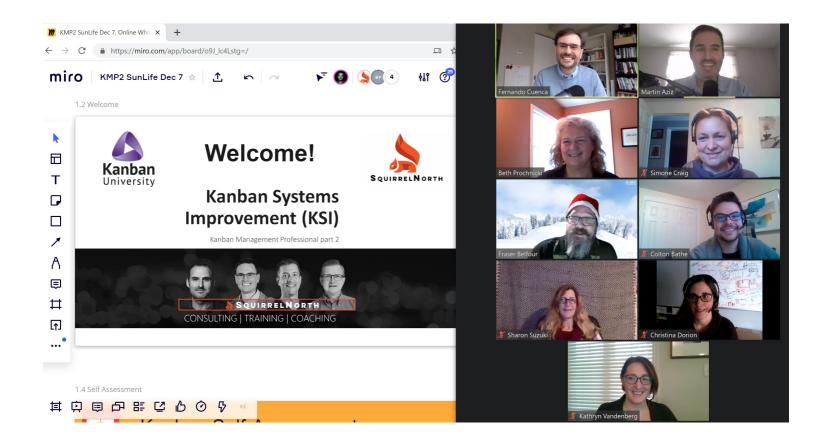
Welcome!



Kanban Systems Improvement (KSI)

Kanban Management Professional part 2





Purpose of this Class

- Take a pro-active, rational and wellcommunicated approach to continuous improvement.
- Achieve higher levels of both internal and external customer satisfaction, sustainably.
- Outline a path to increase organizational maturity, including how to overcome resistance to change.
- Implement simple and effective crossboundary coordination.

- Use proven tools and methods to increase capability, remove delays, reduce variability and manage bottlenecks.
- Develop an understanding of evolutionary change and avoid the tendency for pushing disruptive, presumptive solutions.
- Effectively scale workflow agility without changing job titles, organization structures, or causing other disruptions.
- Increase skills and implementation of the 6 general practices of Kanban.

Schedule Overview

New grid

	Monday	Tuesday	Wednesday	Thursday	Friday
Session 1	9:30-10:30 Intro / Resistance	9:00-10:30 Replenishment Fernando			
Session 2	11:00-12:30 Evolutionary Change Martin	11:00-12:30 Service Deliver Review / Ops Review Fernando	11-12:30 (if needed)		
Session 3	1:30-3:00 Commitment / Scaling	1:30-3:00 Improving: Lead Time & Sources of			
Session 4	3:30-5:00 Upstream Martin	3:30-5:00 Variability Fernando			











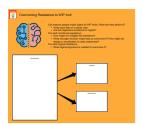




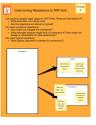


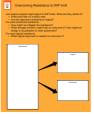














Motivation for the Kanban Method



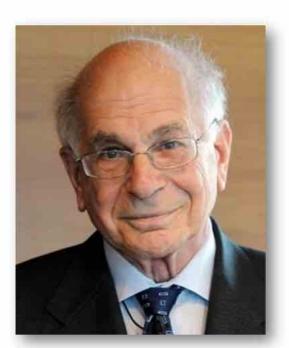
Traditional Change is an A to B Process



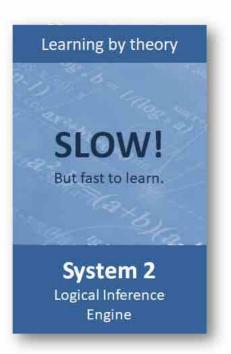


How Humans process Information





Daniel Kahneman



S1

Coming

downstairs in

the morning

means feeding

the dog

Making coffee

S2

Learning to cook a new recipe

Not barking when someone is at the door means a treat

Driving for the first time

Riding a bike

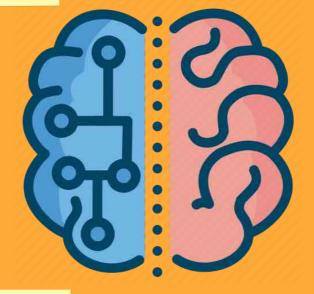
Learning to Run

Responding to a large sound

Walking

Making KD dinner

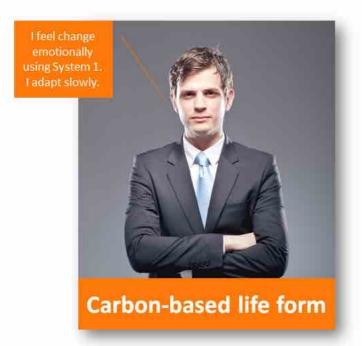
Trying to catch a falling object (e.g. glass, plate, etc)



Trying to catch a falling object

Making fancy dinner - new recipe

How we Process Change





Adopting new processes challenges people psychologically & sociologically



- Most people resist change because individually they have more to lose than gain ...
 - New roles attack identity
 - New responsibilities threaten self-esteem & social status
- Keeping current practices is more conservative, but avoids shaking up the current social hierarchy.



The Kanban Method ...

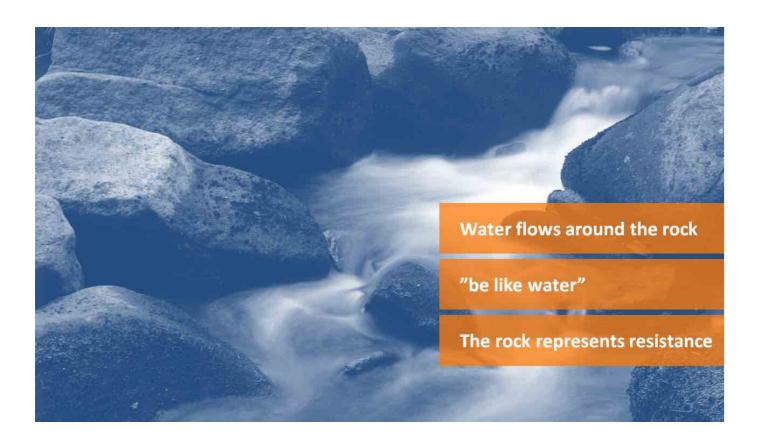


- Rejects the traditional approach to change
- Believes it is better to avoid resistance than to push harder against it
 - Don't install new processes
 - Don't reorganize
- Is designed for carbon-based life forms
 - Evolutionary change that is humane

The Kanban Method ...



- Catalyzes improvement through use of Kanban systems and visual boards
- Takes its name from the use of kanban signals but it is just a name
- Anyone who thinks Kanban is just about Kanban (boards & systems) is truly mistaken





Overcoming Resistance to WIP limit

Group 1

List reasons people might object to WIP limits. What are they afraid of?

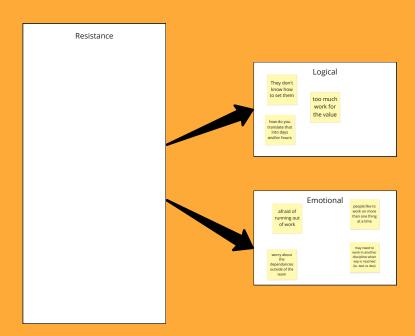
- · Write each fear on a sticky note
- · Are the objections emotional or logical?

For each emotional resistance...

- · How might we mitigate the resistance?
- What stronger emotion might help us overcome it? How might we design a visualization to raise awareness?

For each logical resistance

What logical argument is needed to overcome it?





Overcoming Resistance to WIP limit

Group 2

List reasons people might object to WIP limits. What are they afraid of?

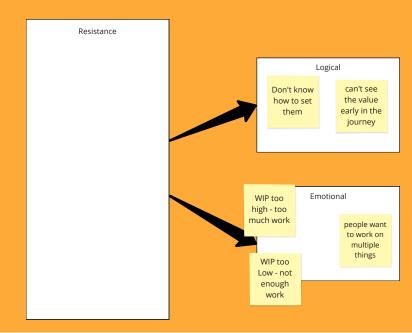
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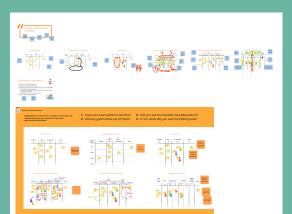
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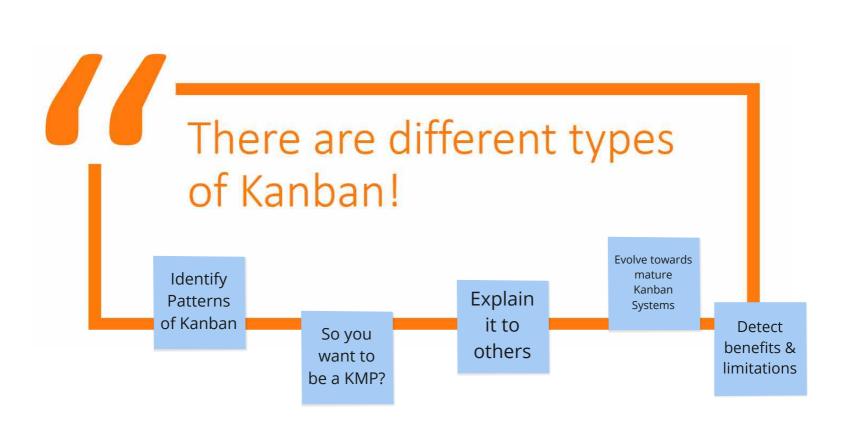
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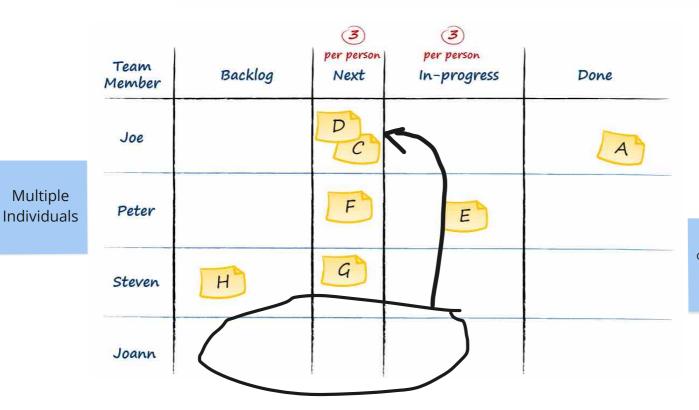




Personal Kanban

Backlog Next In-progress Done 3 3 (00) (00) Customer? Service Workflow? Locally H focused J F Visualize Individuals Work

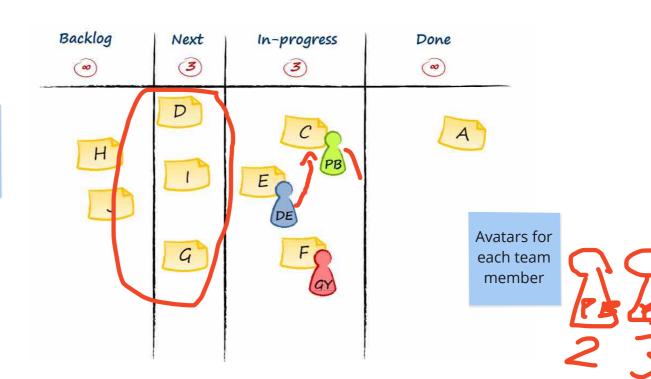
Aggregated Personal Kanban



More focus on managing people than work &flow

Team Kanban

Single team focus



Team Kanban with Per Person WIP Limit

Signs of Service

Delivery

workflow

now?

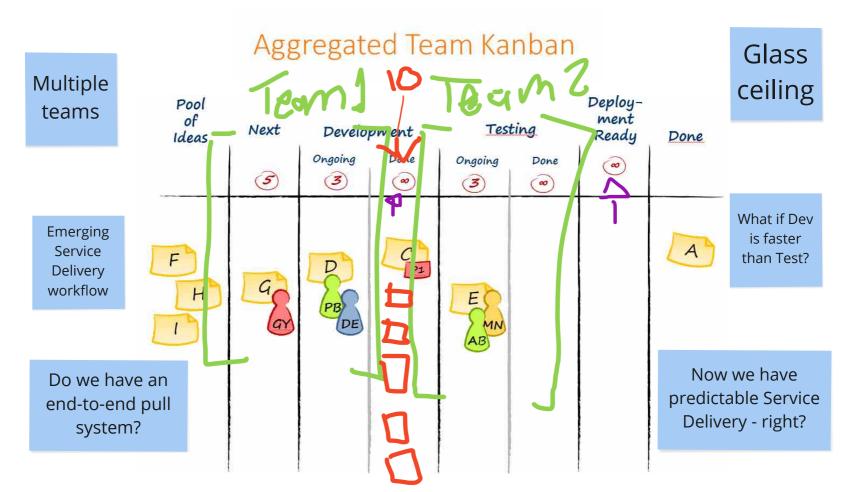
Unbounded Dev/Build/ Queue Dev Pending Done Ready DOILY M (DE) A Is Service R K B Delivery DE predictable Benin Delayed What would DE WIP customer experience be like?

Not just a single

team

System is still overburdened

Decoupled Cadences & Combined WIP Where is my workflow? Ready For Backlog Delivery Delivered Committed In-progress Do your customers care about Distinct your timebox? Replenishment PB cadence Delivery Replenishment Often Distinct observed Delivery with Scrum Cadence teams



Characteristics of these patterns

- Pre-cursors to full Kanban systems.
- Not service oriented Kanban systems.
- Typically these patterns address the initial concerns of "sustainability"
 - The visibility of the work and process
 - Controlling work in progress at the individual worker level, to reduce multitasking and over-burdening
 - Making the policies explicit in the current system
- We have covered 5 typical patterns

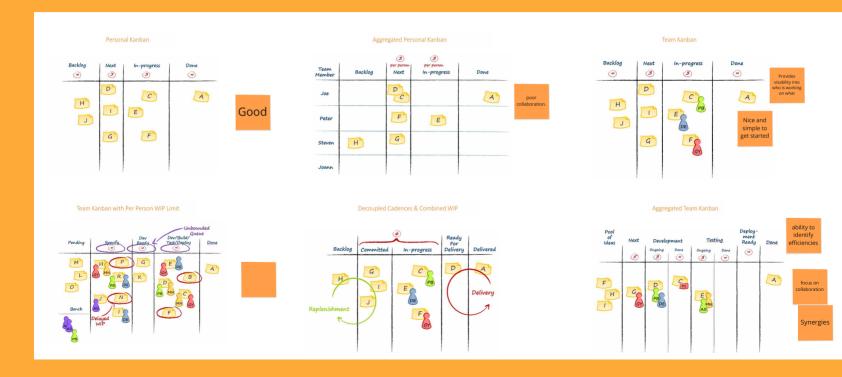
You're not done! What are you leaving on the table?
Stay tuned...



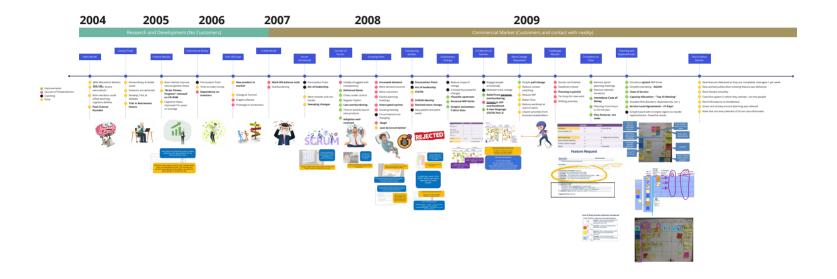


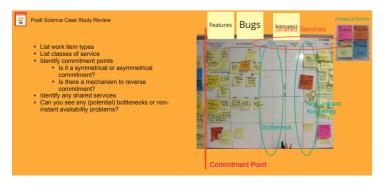
Instructions: Consider the 4 questions to the right. Use stickies and place your answers on top of the appropriate board/pattern.

- **1** Have you seen patterns like this?
- 2 Did any good come out of them?
- **3** Did you see the benefits we talked about?
- 4 If not, what did you see? Something else?

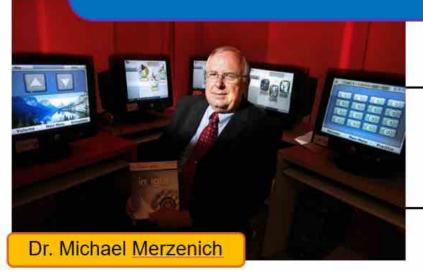




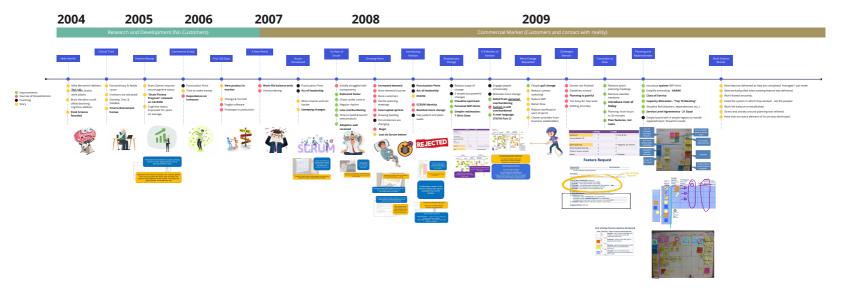




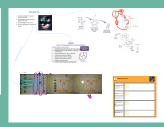
Posit Science was started by one of the world's most pre-eminent neuroscientists to apply new discoveries in brain plasticity



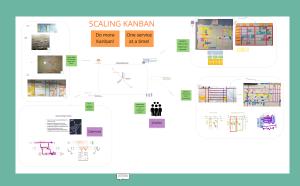






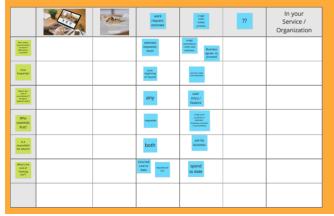


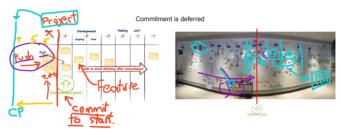




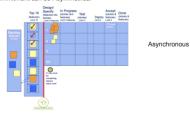
Understanding Commitment

How does commitment work?





Commitment can be Asymmetrical

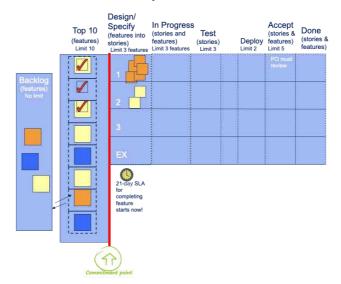


How does commitment work?

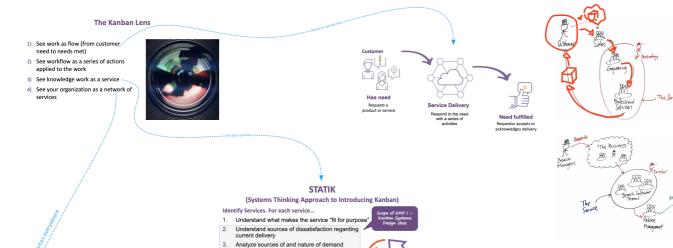
	booking a notal definition	marriage	work request- estimate	e-sign room intake process	??	In your Service / Organization
Who makes commitments? To whom? Who else is involved?			estimate requester, team	e-sign commits to t-shirt size estimate. Business agrees to proceed		
How frequently?			once- beginning of request	once for each committment		
What's the "unit of commitment"? (project? feature? task?)			any	user story / feature		
Who commits first?			requester	e-sig room commits to estimate. business commits to proceeding		
ls it reversible? for whom?			both	yes by buisness		
What's the cost of "backing out"?			incurred cost to date reputational cost	spend to date		



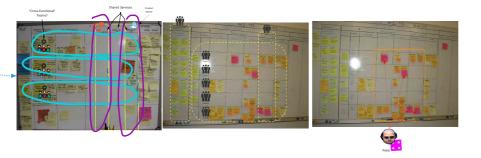
Commitment can be Asymmetrical



Asynchronous

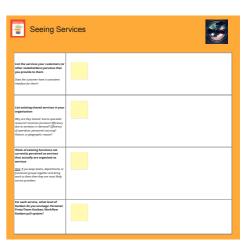


to be iterative



Analyze current delivery capability
 Model the service delivery workflow
 Identify & define classes of service
 Design the Kanban system

8. Socialize design & negotiate implementation



Kanban Method: Service Delivery Principles

Your organization is a network of interdependent services with policies that determine its behavior Therefore:

1. Understand and focus on the customer's needs and

outcomes.

- expectations.
- 2. Manage the work; let workers self-organize around it. 3. Regularly review the network and its policies to improve



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Make policies explicit

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Manage Flow

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improve collaboratively.

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Kanban Method: Change Management Principles

- 1) Start with what you do now * Understanding current processes. * Respecting existing roles.
- Job titles Gain agreement to pursue improvement through
- evolutionary change 3) Encourage acts of leadership
- at all levels

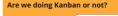
Kanban Method: General Practices

- a Waples
- Limit work-in-progress
- Marger flow Make policies explicit
- Implement feedback loops a Improve collaboratively, evolve experimentally
- CONTEXTUALIZATION (using models & the scientific method)
- Implementing Kanban for Service Delivery Specific Practices
 - Visualize service delivery workflows Implement pull systems with WIP limits
 - Manage flow within & across workflows Make your decision framework, risk management policies & boundaries of empowerment explicit Implement the Kanban Cadences
 - Improve collaboratively, evolve experimentally use

Kanban Cadences







Do you view your organization as a network of services and seek to improve the balance of capability against demand & customer expectations?

Do you intend to use visualization & Kanban systems to drive a focus on sustained fitness for purpose?

To what degree each of the following is happening in your service?

What evidence do you see? what do you see instead? **Kanban Litmus Test**







Kanban Method: Service Delivery Principles

Your organization is a network of interdependent services with policies that determine its behavior.

Therefore:

- Understand and focus on the customer's needs and expectations.
- 2. Manage the work; let workers self-organize around it.
- Regularly review the network and its policies to improve outcomes.



Kanban Method: Change Management Principles



- 1) Start with what you do now
 - Understanding current processes, as actually practiced
 - Respecting existing roles, responsibilities & job titles
- Gain agreement to pursue improvement through evolutionary change
- Encourage acts of leadership at all levels

Visualize

Show work and its flow.
Visualize risks.
Build a visual model that reflects
how you actually work.



Make policies explicit

Have agreed policies, visible to everyone involved.

- Pull Criteria - WIP Limits
- Classes of Service
- Dependencies and blocker handling



Limit Work in Progress

Stop starting, start finishing! Left yields to right. Limit work in the system to available capacity.



Establish Feedback loops



Establish feedback loops at an appropriate cadence. Foster collaboration, learning, and improvements. Data-driven.

Manage Flow

Flow is the movement of work.

Manage flow to be smooth

and predictable.

Use data.



Improve collaboratively, evolve experimentally

Using the scientific method. Hypothesis-driven change. Run safe-to-fail experiments.



Kanban Method: General Practices

- Visualize
- Limit work-in-progress
- Manage flow
- Make policies explicit
- Implement feedback loops
- Improve collaboratively, evolve experimentally (using models & the scientific method)



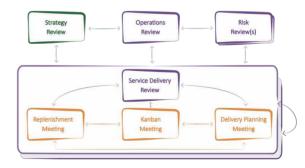
Implementing Kanban for Service Delivery



Specific Practices

- 1) Visualize service delivery workflows
- 2) Implement pull systems with WIP limits
- 3) Manage flow within & across workflows
- 4) Make your decision framework, risk management policies & boundaries of empowerment explicit
- 5) Implement the Kanban Cadences
- Improve collaboratively, evolve experimentally (using fitness criteria metrics, and model-driven improvements based upon an understanding of risks, variability, constraints, sources of delay, queuing theory, real option theory, transaction & coordination costs)

Kanban Cadences



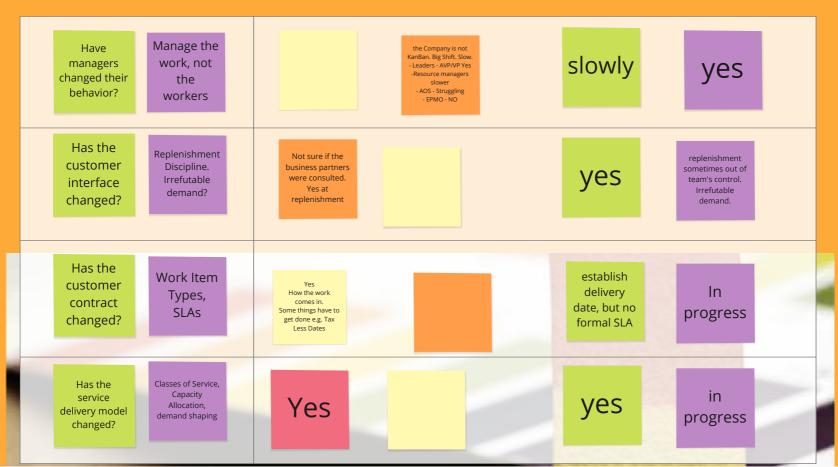
Are we doing Kanban or not?

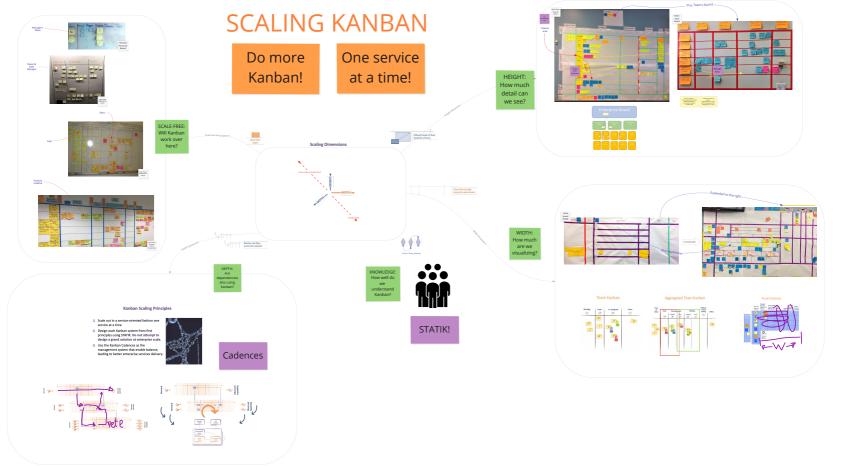
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Do you **intend** to use visualization & Kanban systems to drive a **focus on sustained fitness for purpose**?

Kanban Litmus Test

To what degree each of the following is happening in your service? What evidence do you see? what do you see instead?























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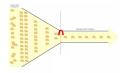






































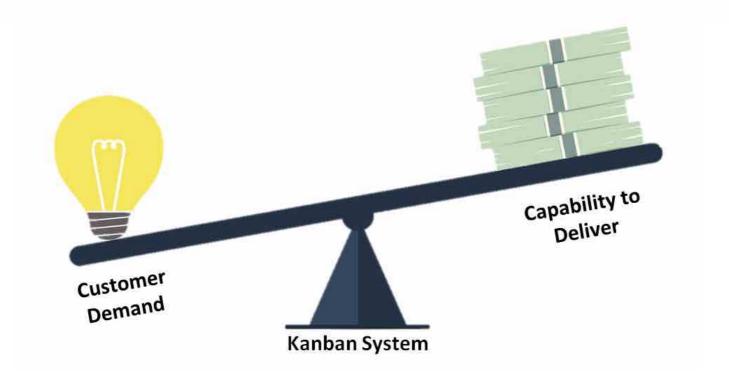


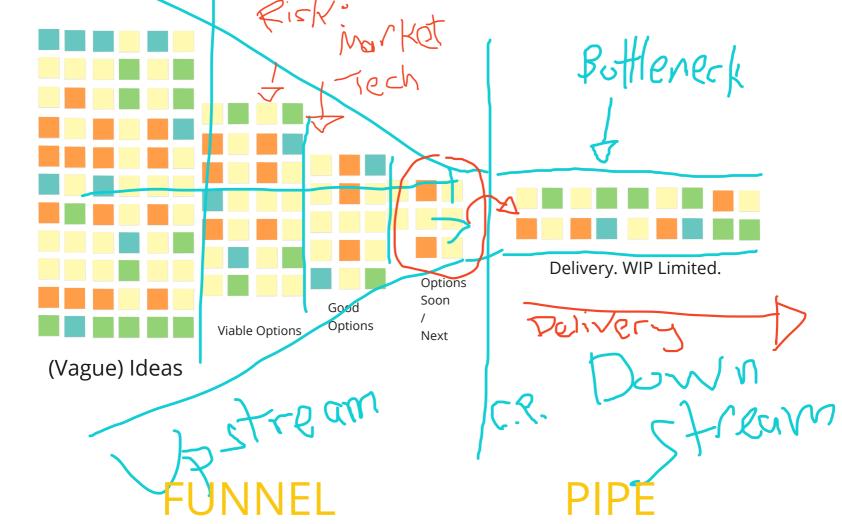


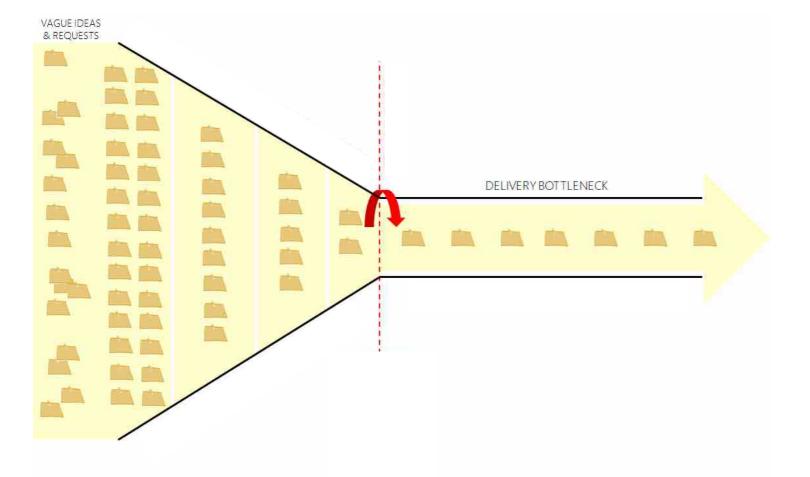


Upstream acquires options. Downstream (delivery) converts options.

Kanban Balances Demand and Capability

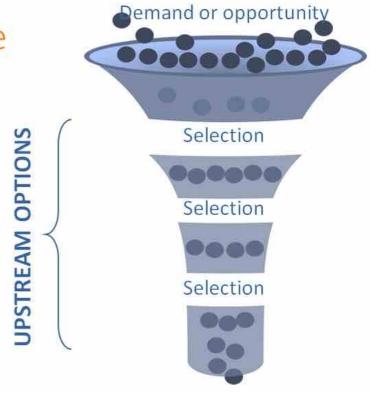






The Upstream Challenge

- Unclear demand or opportunity that does not present itself in a regular flow
- Demand comes in various shapes, sizes, forms
- Decision making in each of the selection stages causes delay
- Friction with the delivery process of committed work that is best organized around an even and predictable flow



Source: Upstream Kanban Condensed, Patrick Steyaert

Upstream vs. Delivery Kanban



- Upstream
 - Money Spent acquiring options
 - High discard rates
 - Non-linear process
- Delivery
 - Money spent executing options, generating customer value
 - Little to no discarding
 - Linear flow of work



Where is the Upstream and Delivery Kanban demarcation point?

Get things discarded.

Getting things done.



COMMITMENT POINT

= Funnel

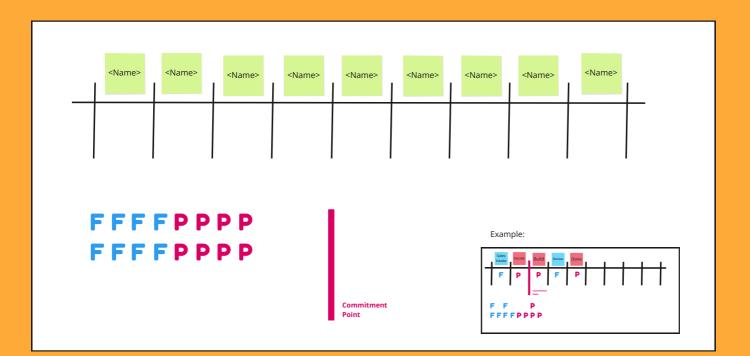
P = Pipe

Upstream Kanban Prepares Options

Pool of Options (∞)	Risk Analysis (24 – 48)	Req. Analysis	Ready for Dev. (4 – 12)	Selected (4)	Develo (3	pment	Test (3	ing)
Discarded	Market Risk: Is this the right thing for our market?	Technical Risk? What are the implications of attempting to deliver this?	F	Commitment Point	Ongoing	Done	Ongoing	Done
	Upstream	Kanban			Delivery	Kanbai	n	Y.



- 1. Label the steps of your process
- 2. Identify the commitment point
- 3. Identify which step in your process is a "funnel" activity with an F vs a "pipe" activity with a P.
- 4. Is everything in the right place?



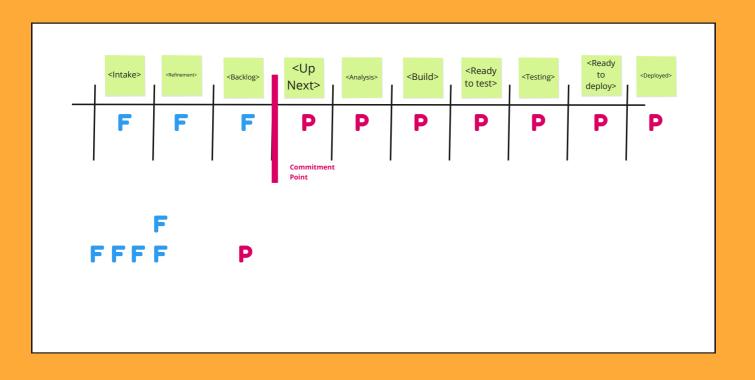


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Room

1





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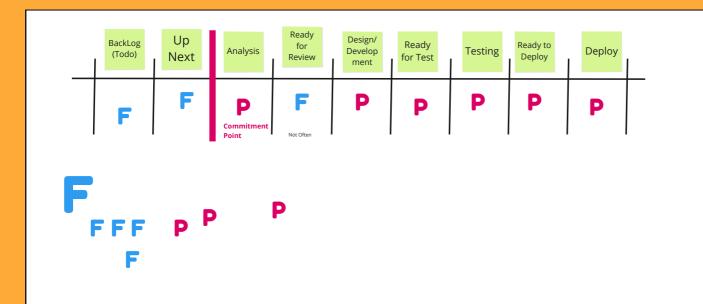
Room 2

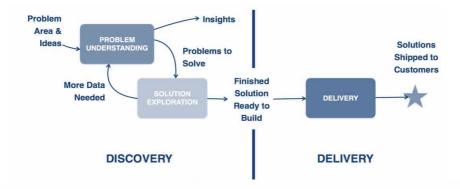
Vague engage priority up establish dev research/ estimate benefit funding IT req idea next analytics analysis Delivery resource



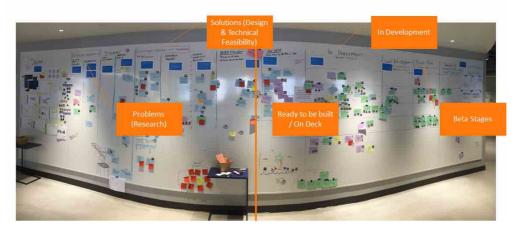
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Room 3

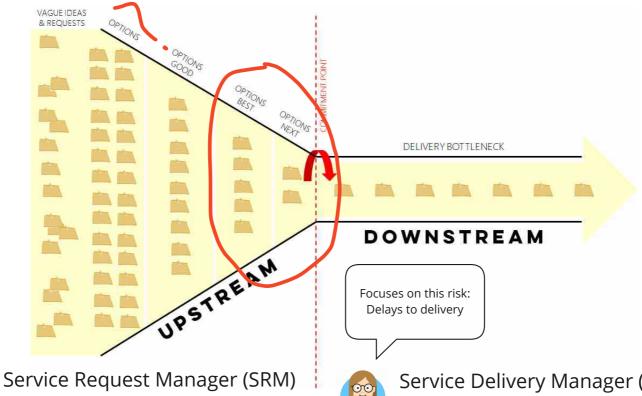




Optimizely's End-to-End Board



Kanban Roles are Emerging



Manages flow of options

Service Delivery Manager (SDM)

Manage flow of committed work







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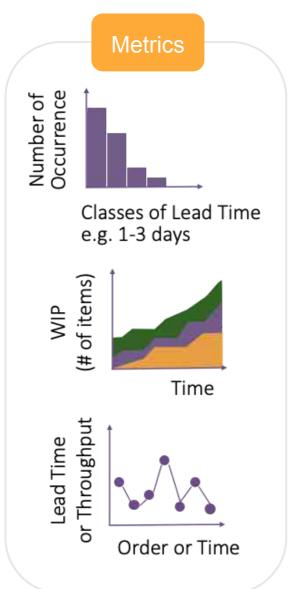
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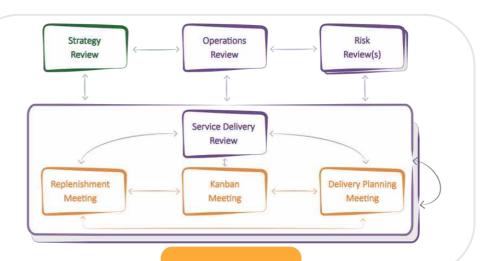
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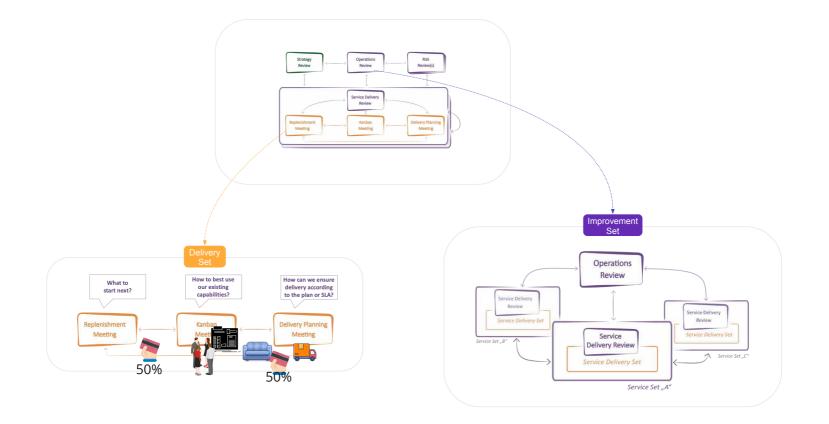


Boards





Cadences

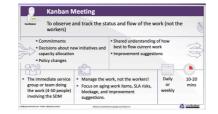
















Depending on

context

Operations Review

"System of Systems" level review. Disciplined review of demand and capability for each Kanban system with a particular focus on dependencies and dependent effects.



- Summary findings from all SDRs
- Business performance information
- Ongoing improvement initiatives about system-wide changes
- Improvement suggestions/decisions or required changes to strategy
- Dependent impact on tail risk for a lead time distribution to inform Risk Review



- SDM & SRM per system, managers, individual contributors, customer representatives per Kanban system
- Scope: a product or business unit
- Dependencies understood, interdependent effects exposed
- Kaizen events suggested, improvement opportunities assigned



Monthly 2 hours





SDM / Kanban Coach

Risk Review

Look at problems that put the delivery capability of 1 or more Kanban systems at risk

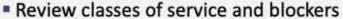


- Issues from Ops Review and Service Delivery Reviews
- Decisions from Delivery Planning Meeting
- Inform Delivery Planning
- Enable changes in service delivery and Kanban system design (flow to Service Delivery Review(s) and Operations Review)



SDM(s), anyone with information of recent blockers, managers also from dependent services, customers.





- Review demand shaping policies
- Decide actions for risk reduction, mitigation or contingency plans



Monthly 1-2 hours





Service Delivery Manager

Service Delivery Review

Look at whether we are delivering according to customer expectations. Looks at a single Kanban system.



- Progress and data from Kanban Meeting
- Decisions from Operations Review
- Actions from Risk Review

Findings will be reported at the Operations Review.



- 5004 /-
- SRM, (parts of the) delivery team, team leads, optionally customers & other external stakeholders
- Compare current capabilities against expectations, balance demand vs. capability, hedging risk.
- Discuss options for risk mitigation & system changes.



Twice a 30 mins month





Replenishment Meeting

Facilitator

Decide what options to start next

SRM or Product / Project Manager

- Observations resulting in changes to behavior or policies at Replenishment Meetings
- Policy changes / portfolio changes

- Decisions regarding what to pull
- System changes (to Kanban Meeting)





- Decision makers
- Business stakeholders
- Service delivery staff



- It's an act of commitment.
- Check against "Ready for Delivery"





Weekly, 20-30 see arrival mins rate of info





Kanban Meeting

To observe and track the status and flow of the work (not the workers)



- Commitments
- Decisions about new initiatives and capacity allocation
- Policy changes

- Shared understanding of how best to flow current work
- Improvement suggestions



- The immediate service group or team doing the work (4-50 people) involving the SDM
- Manage the work, not the workers!
- Focus on aging work items, SLA risks, blockage, and improvement suggestions.



Daily 10-20 mins or weekly





Service Delivery Manager

Delivery Planning Meeting

To plan downstream delivery and form a delivery manifest



- Information on which items are potentially available to deliver
- Risk considerations which might affect delivery decisions

- Delivery commitment and manifest
- Decisions on which items to deliver
- Changes in Class of Service of items
- Information on issues with delivery

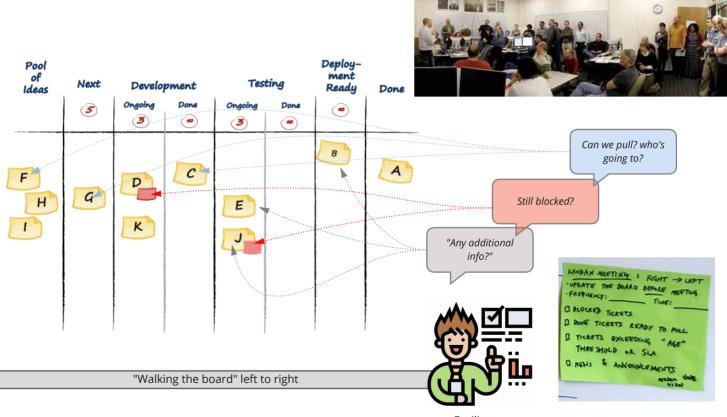


- Anyone interested or involved in the logistics of making a delivery, and decision makers
- Which items will be on time for the next scheduled delivery?
- What is required to actually deliver each item? Risks & mitigations?



cadence





Facilitator



Design of the Replenishment Meeting

- 1) Identify and Observe how Replenishment happens today 2) Consider design changes for the meeting
- Magnetic Services of the Control of

PDF Version

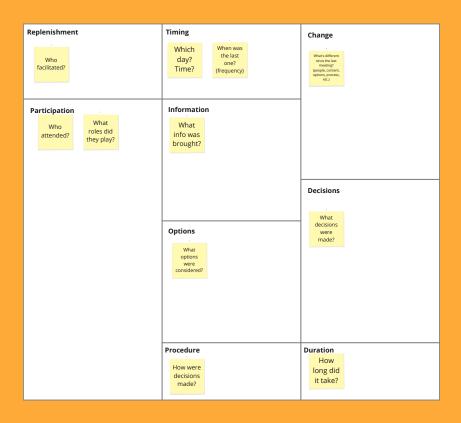
Replenishment Who facilitated?	Timing Which day? one? (frequency) When was the last one? (frequency) weekly, tuesday morning	Change What is different since the label meeting? (specific content, opposit, content, opposit, content, opposit, process, sec.)
Participation Who attended? What roles did they play? INTERNAL TEAM receiving	Information What info was brought? promy list, new requests, recommendations.	options, priority, board clean up
information devils advocates	Options What options were considered? Capacity Capacity Dacklog (refined)	What decisions were made? what we will work on next
	Procedure How were decisions made? How were priority based on complexity complexity	Duration How long did it take? hour



Design of the Replenishment Meeting

Room 1

- 1) Identify and Observe how Replenishment happens today
- 2) Consider design changes for the meeting

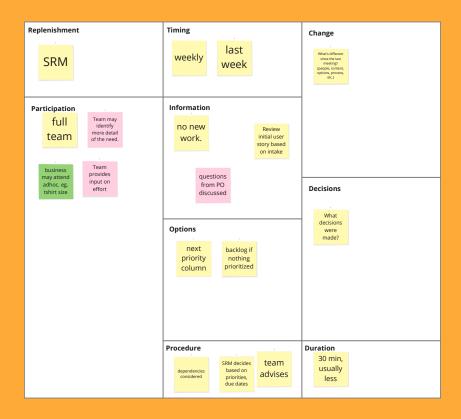






Design of the Replenishment Meeting

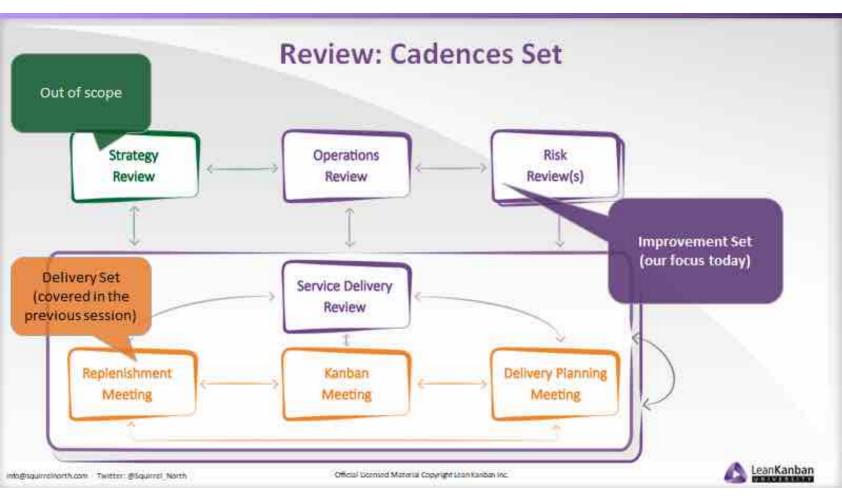
1) Identify and Observe how Replenishment happens today 2) Consider design changes for the meeting



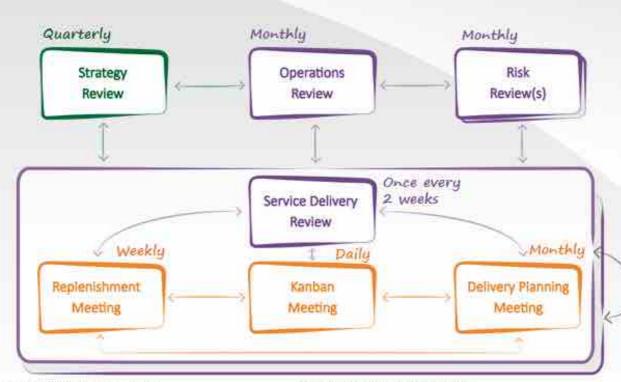








Example 1: Cadence of Meetings and Reviews



This diagram shows a typical cadence for a medium-sized Service Delivery organization with multiple services in place.

You will need to adjust the frequencies to your needs!

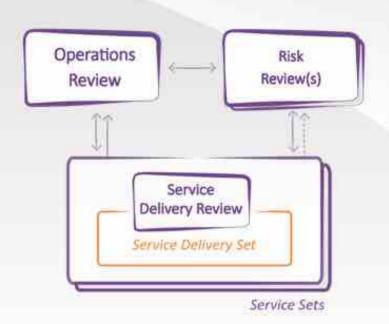


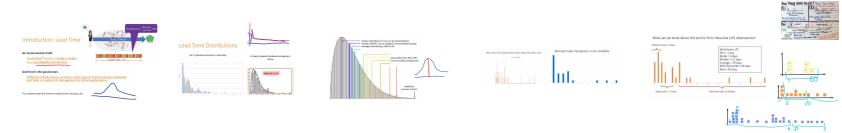
Sneak Preview: Strategy Review

- Purpose: To review and assess current markets, strategic position, KPIs, strategy, and capabilities
- Key to aligning strategy and capabilities
- Attended by senior executives and representatives from strategic planning, sales, marketing, portfolio management, risk management, service delivery, and customer care
- Key touchpoints with Cadences: Affects replenishment decisions and policies and consumes data from Operations Review.



Overview of Improvement Set





Introduction: Lead Time



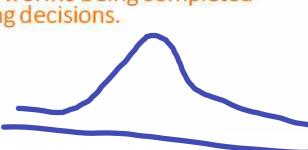
An inconvenient truth:

Lead time(*) is not a single number. It is a probability distribution.

And here's the good news:

Different distributions can tell us what type of work is being completed and help us make risk management or planning decisions.

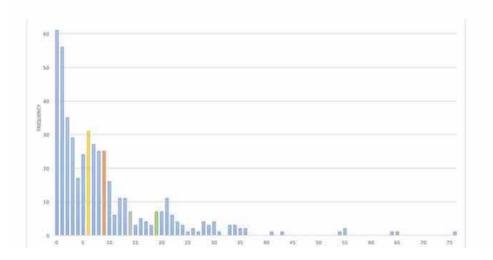
(*) customer lead time, time-to-market, time-in-process, etc.



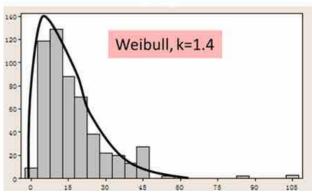
Customer Lead Time

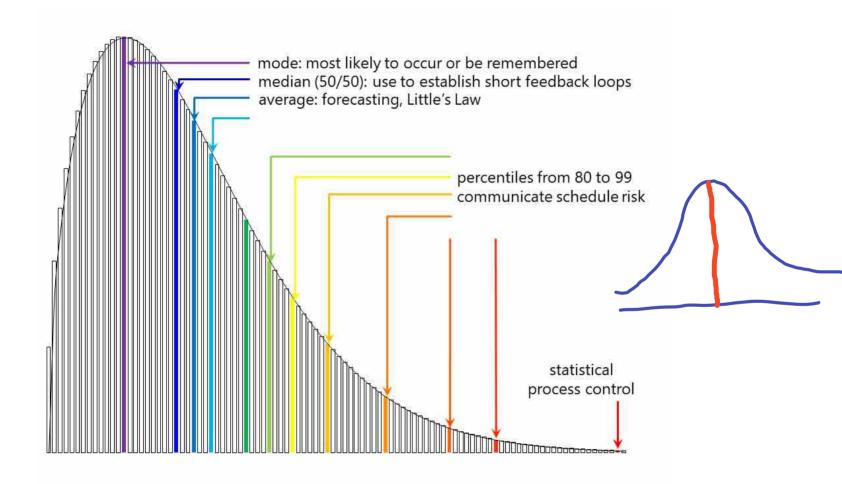
Lead Time Distributions

An IT operations service in Germany

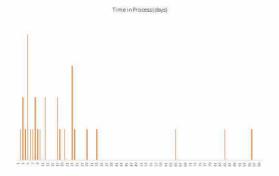


A major network hardware company in China

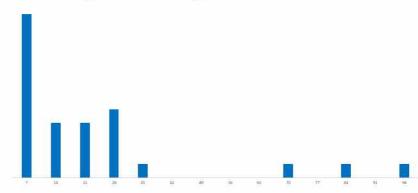




Your very first lead time chart may not look nice



Binning makes histograms more readable



What can we know about this service from these few (29) observations?



Typical case: 7-17 days

Pessimistic case: 23-95 days





























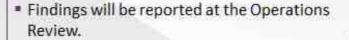


Service Delivery Review

Facilitator Service Delivery Manager Look at whether we are delivering according to customer expectations. Looks at a single Kanban system.



- Progress and data from Kanban Meeting
- Decisions from Operations Review
- Actions from Risk Review







SRM together with representatives of the delivery team including team leads for each activity or function in the workflow.

Customers and other external stakeholders are optional.



Compare current capabilities against fitness criteria metrics and seek to balance demand against capability and hedge risk appropriately.

Discuss options for risk mitigation and system changes to improve observed capability against expectations.





Twice a

30min



Service Delivery Review



- Purpose: Look at whether we are delivering according to customer expectations. Looks at a single kanban board.
 - Compare current capabilities against fitness criteria metrics and seek to balance demand against capability and hedge risk appropriately.
 - Also known as, kanban system capability review

Cadence: Twice a month

Duration: ½ hour

Facilitator: Service Delivery Manager

- Participants: includes Service Request Manager together with representatives of the delivery team including team leads for each activity or function in the workflow. Customers and other external stakeholders are optional
- Inputs: Progress and data from Daily Kanban Meeting; Decisions from Operations Review. Actions from Risk Review.
- Outputs: Findings reported at Operations Review.



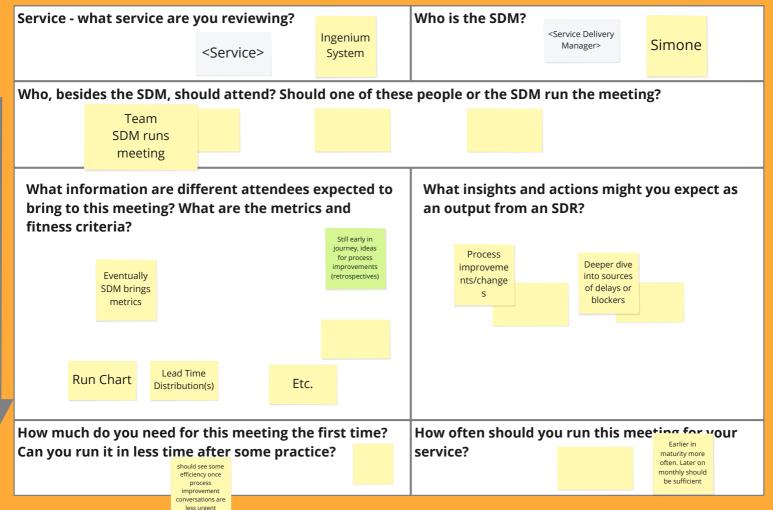
Design Your Service Delivery Review

Service - what service are you reviewing?	Who is the SDM? <service delivery<="" th=""></service>			
<service></service>	Manager>			
Who, besides the SDM, should attend? Should one of these	e people or the SDM run the meeting?			
What information are different attendees expected to bring to this meeting? What are the metrics and fitness criteria?	What insights and actions might you expect as an output from an SDR?			
Run Chart Lead Time Distribution(s) Etc.				
,				
How much do you need for this meeting the first time? Can you run it in less time after some practice?	How often should you run this meeting for your service?			





Design Your Service Delivery Review



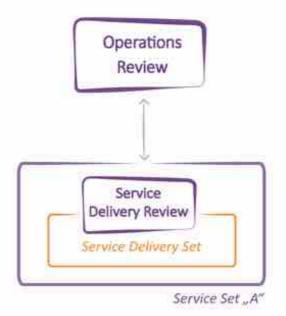


Design Your Service Delivery Review

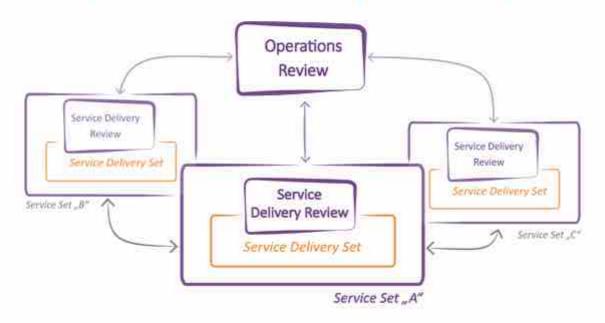
Room 1

Service - what service are you reviewing?	Who is the SDM?									
Service Dollwey Review-but it feets more like a retrospective Service> Distribution and COmp	<pre><service delivery="" manager=""> Beth</service></pre>									
Who, besides the SDM, should attend? Should one of these people or the SDM run the meeting?										
SRM Team Maybe PO?										
What information are different attendees expected to bring to this meeting? What are the metrics and fitness criteria? SDM brings metrics	What insights and actions might you expect as an output from an SDR? Changing WIPS Changing Or									
Run Chart Lead Time Distribution(s) Etc.	Where do we discuss Capacity? How do we determine the working time?									
	How often should you run this meeting for your service? Bi Weekly									

Drive Improvements in a System of Systems



Drive Improvements in a System of Systems



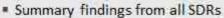




Facilitator

Depending on context "System of Systems" level review. Disciplined review of demand and capability for each Kanban system with a particular focus on dependencies and dependent effects.





- Business performance information from Strategy Review such as financial reports, customer satisfaction surveys
- Ongoing improvement initiatives from Risk Review about system-wide changes
- Improvement suggestions/decisions or required changes to strategy with designated owners sent to SDR and to Strategy Review
- Dependent impact on tail risk for a lead time distribution, to Risk Review, to inform prioritizing risks for reduction mitigation or contingency planning





SDM and SRM per system, senior management, head of PMO, customer representatives, downstream mid-level managers, Functional managers and senior individual contributors representing each Kanban system, Product, Portfolio, & Project Managers.





· Scope: a product or business unit

- Dependencies understood, interdependent effects exposed
- Kaizen events suggested by attendees
- Improvement opportunities assigned to managers
- · Strictly orchestrated meeting, timed agenda





Monthly

2 hours





"System of Systems" level review. Disciplined review of demand and capability for each Kanban system with focus on dependencies and dependent effects.

Systematic and data-driven review of how the system of system operates.



- Summary findings from all SDRs
- Business performance information
- Ongoing improvement initiatives about system-wide changes
- Improvement suggestions/decisions or required changes to strategy
- Dependent impact on tail risk for a lead time distribution to inform Risk Review





SDM & SRM per system, managers, individual contributors, customer representatives per Kanban system



Scope: a product or business unit Dependencies understood, interdependent effects exposed Kaizen events suggested.

Kaizen events suggested, improvement opportunities assigned



Monthly



2 - 3.5 hours



- Purpose: "Systems of Systems" level review. Disciplined review of demand and capability for each kanban system with a particular focus on dependencies and dependent effects. Only applies where more than 1 system exists
- Cadence: Monthly
- △ Duration: 8-15 minutes per service, 2-2.5 hours total, 3.5 max
- Facilitator: Service Delivery Director (or Vice President)
- Scope: a product or business unit
 - For smaller/medium sized businesses scope will be the entire business
- Participants: Service Delivery Manager and Service Request Manager for each kanban system. Senior management. Head of PMO. Senior business owners or customer representatives. Downstream mid-level managers. Functional managers and senior individual contributors representing each kanban system. Product, Portfolio, & Project Managers.

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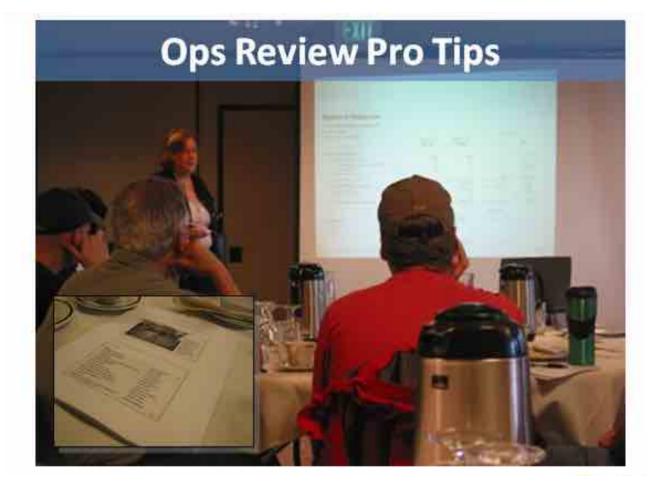


- Inputs: Summary findings from Service Delivery Reviews for all kanban systems in the network. Business performance information from Strategy Review such as financial reports, customer satisfaction surveys. Ongoing improvement initiatives from Risk Review about system-wide changes.
- Outputs: A list of improvement suggestions/actions/decisions or required changes to strategy with designated owners sent to Service Delivery Review and to Strategy Review. Dependent impact on tail risk for a lead time distribution, to Risk Review, to inform prioritizing risks for reduction mitigation or contingency planning.



Format

- Look at performance, capability, and dependencies between multiple kanban systems
- Dependencies understood. Interdependent effects exposed
- Scribed 1-2 scribes take note of improvement suggestions and action items, circulate/publish them afterwards
- Kaizen events suggested by attendees
- Improvement opportunities assigned to managers as last agenda item
- Orchestrated Production / Strictly timed agenda facilitator should not be among the presenters
- May be observed by outside coaches or consultants this helps refine the format, make it more effective. Coaches should not scribe, facilitate or present



Ops Review Pro Tips

Less frequent than monthly is a slippery slope to "not at all"

Lead off with finances or strategy - you're running a business Guest speaker from a different business un (15 minutes max) works well Leader stops attending, they stop happening

Support SDMs through their preparation

Master the SDR skills first

Create safety!

Avoid dog and pony shows

First-ever Ops Review: the initiative group of 3-4 people plans it one month in advance (future facilitator, 1-2 SDMs, coach)

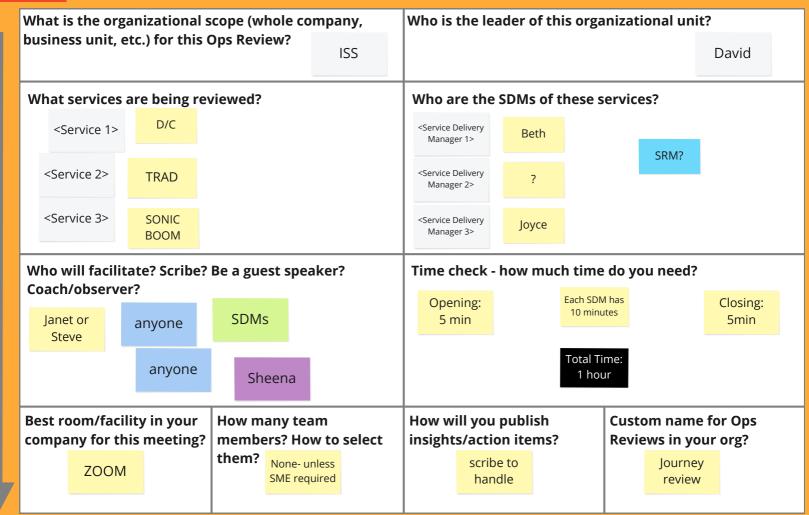


Design Your Operations Review

	ganizational s	-	company,	Who is the leader of this organizational unit?			
business unit,	etc.) for this (Ops Review?	<biz unit=""></biz>				<leader></leader>
What services are being reviewed?			Who are the SDMs of these services?				
<service 1=""></service>			<service 1="" delivery="" manager=""></service>				
<service 2=""></service>			<service 2="" delivery="" manager=""></service>				
<service 3=""></service>			<service delivery<br="">Manager 3></service>				
Who will facilitate? Scribe? Be a guest speaker? Coach/observer?			Time check - how much time do you need?				
<faciltator></faciltator>	<scribe1></scribe1>	<guest Speaker></guest 		Opening: ??? min	Each SDM I 10? 12? ' minute	15?	Closing: ??? min
<scribe1> <coach></coach></scribe1>			Total Time: ???? hours				
Best room/facility in your company for this meeting?		How many t members? H them?	eam low to select	How will you publish insights/action items?		Custom name for Ops Reviews in your org?	

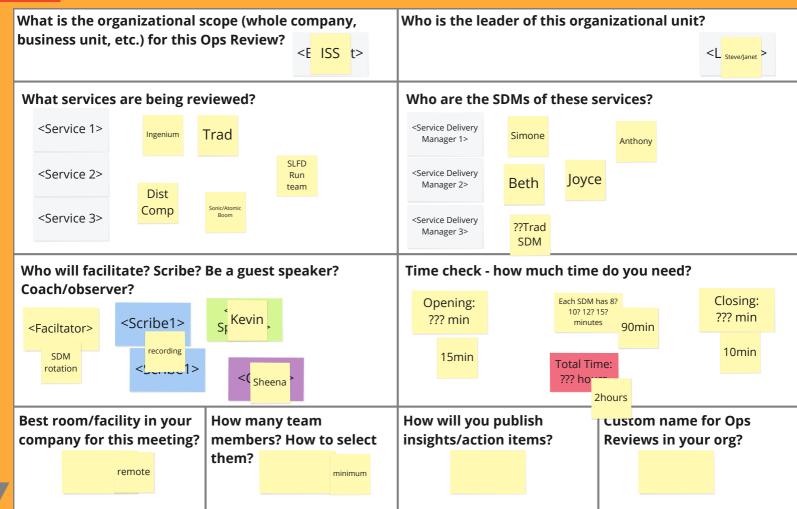


Design Your Operations Review





Design Your Operations Review









































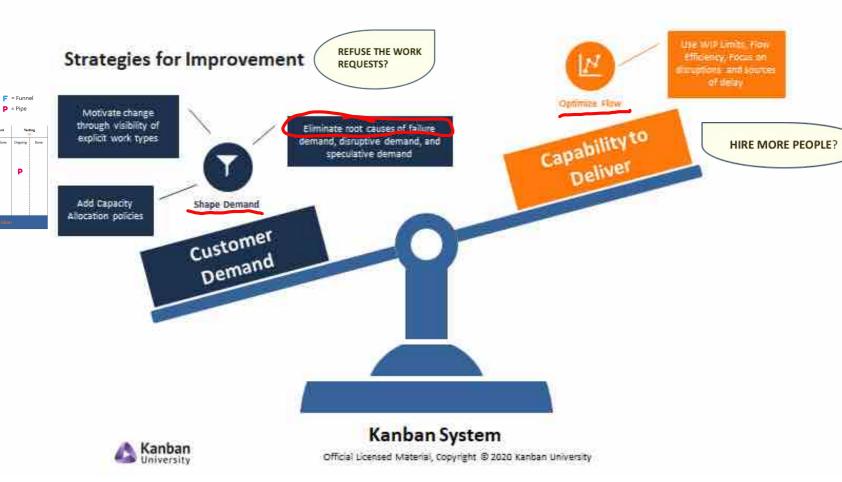












Strategies for Improving Capability

- Measure Performance and Remove Delays_
 - Identify queues and buffers and size appropriately
 - Blocker Clustering reduce or mitigate root causes
- Reduce Variability caused by disruptions and dependencies
 - Common cause system design changes
 - Special cause risk management
- Manage Bottlenecks
 - Improve flow
 - Deliver more value
- Address overhead and inefficiencies
 - Reduce waste/overhead
 - Enable smaller batches





Learning Outcomes: After Attending this Section

- I can identify dependencies across services.
- I can apply suitable metrics to identify delays caused by dependencies.
- Given stable services, I can use Little's Law to find appropriate buffer sizes.



Introduction: Lead Time

An inconvenient truth:

Lead time(*) is not a single number. It is a probability distribution.

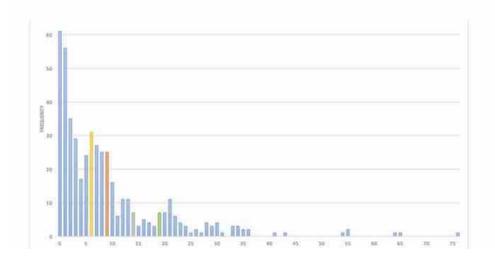
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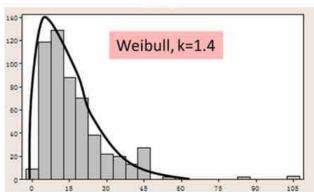
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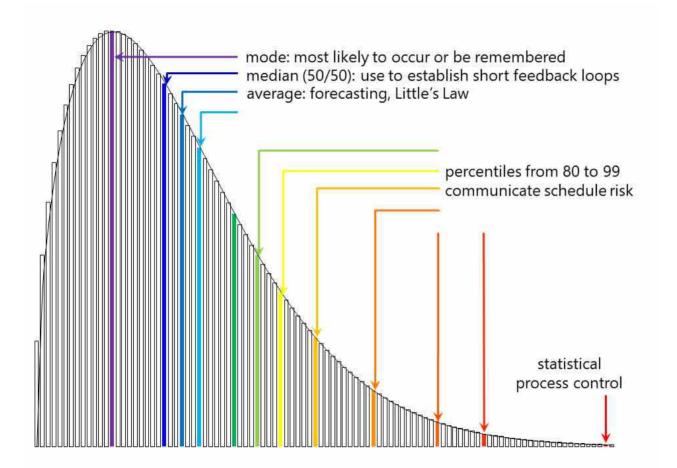
Lead Time Distributions

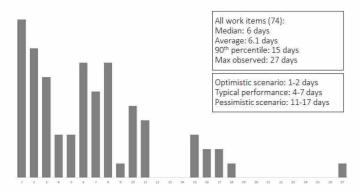
An IT operations service in Germany

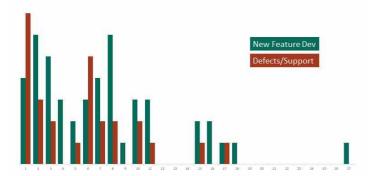


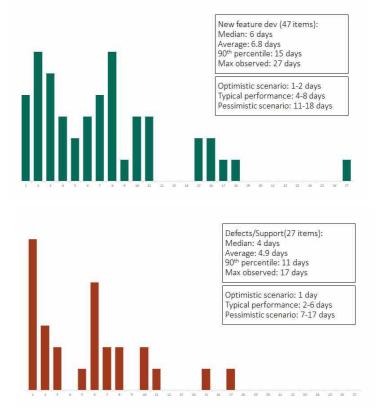
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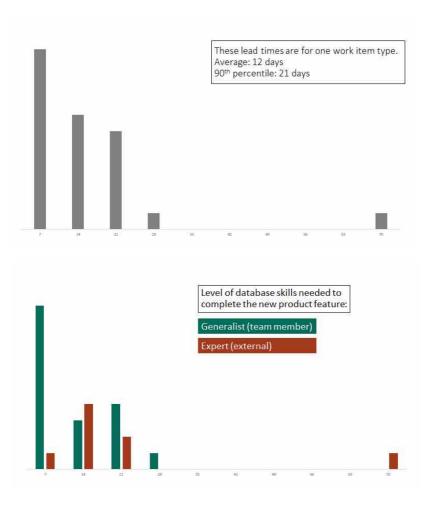




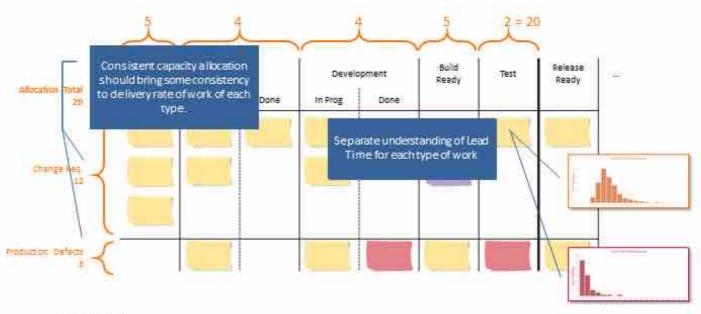








Allocate Capacity to Types of Work





Use Lead Time Distribution to Evaluate Service Delivery Effectiveness





- 1. Identify queues where do work items queue in your service?
- 2. Identify dependencies do work items in your service depend on unique specialist skills? other services in your company? external vendors?
- 3. Describe queues are they first-in-first-out, dynamic selection/prioritization? several classes of service? some work items skip quickly, others wait for a long time?
- 4. Describe each dependency how many (or what %) work items does it affect? How much does it add to the lead time? Can you predict, control or influence this duration?
- 5. Take action can you reduce or limit the queues? Can you reduce the variation of queuing time? What are the implications to your customers and other activities in your process?
- 6. Take action Can you reduce or limit the duration of delays due to dependencies? Can you decrease the number (or %) of work items affected by a dependency? Would that change the risk in delivering the work? Can you imagine the circumstances were avoiding a dependency (and the delay it causes) would be acceptable?

Type of delay	Identify	Describe	Take Action
Queues	Ready to test Ready to deploy Up Next?	Dev, code review and UT done all done holding to implement	
Dependencies Internal to your service external to your service, internal to your business	holistic testing (need to wait for all features to be done Test data set-up Business isn't ready with requirements Business sign-off	business sign- off, waiting for approvals	
External to your business	AOS conflicting priority	AOS- must accept transition	



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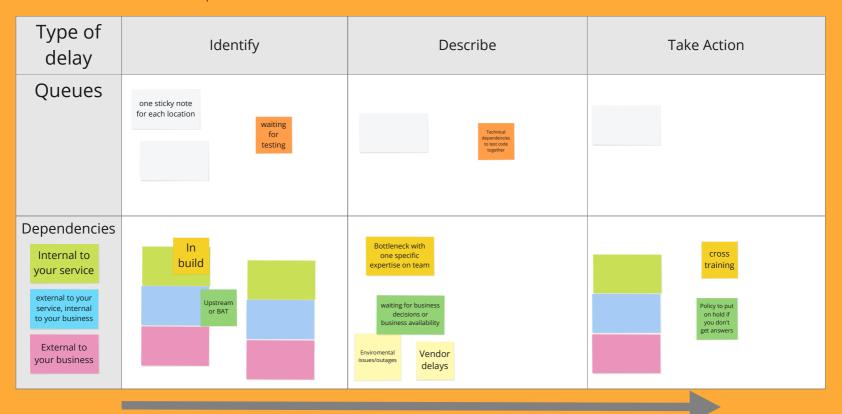


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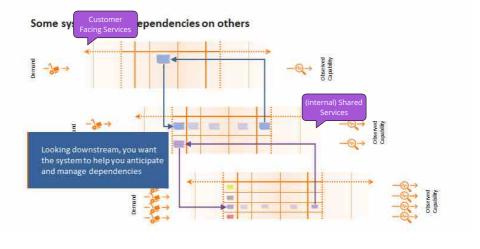
Type of delay	Identify	Describe	Take Action
Queues	one sticky note for each location		
Dependencies Internal to your service external to your service, internal to your business External to your business			

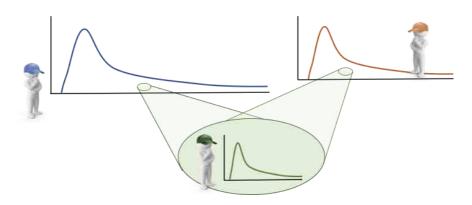


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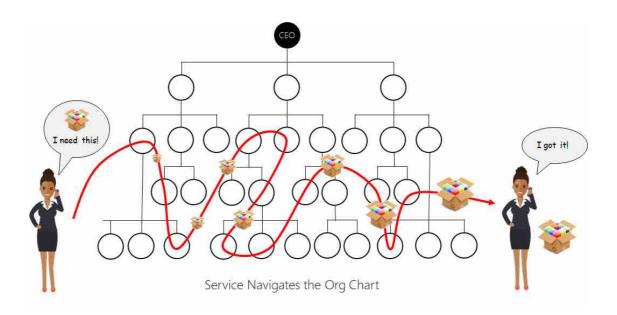


Be aware of dependencies, model them, isolate and measure them.

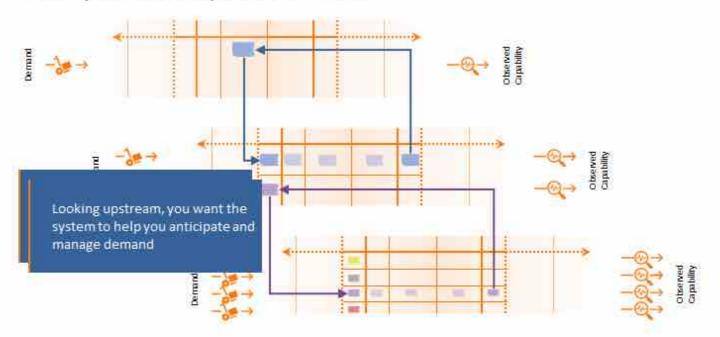






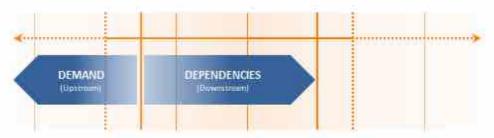


Some systems have dependencies on others



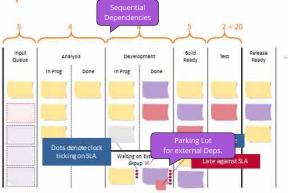
Summary: Manage Dependencies

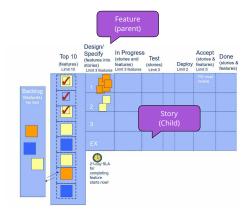
The system should help you anticipate and manage ...



Combine the two, and across the organization you smooth flow end-toend and help keep demand in balance with overall system capability.

Buffer dependencies, agree SLAs







Analyze Dependencies (of your service on others)

	Identify services you depend on Can one of them be your Customer?	AOS	<service 2=""></service>	<service 3=""></service>
	Anticipate dependencies Which work items will have dependencies on external services? Is this need oredictable?			
	Anticipate demand What is the dependent service's perspective? Do they have multiple customers and offer classes of service to you?			
7	Find improvement How can the interaction between the 2 services improve?			



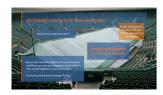


Common Cause ("Chance Cause") Expected or unsurprising Inside of typical system parameters. "The noise within the system"

Special Cause ("Assignable Cause") Unexpected and unpredictable Possible but outside of system







Common Cause ("Chance Cause") Expected or unsurprising

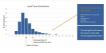
Special Cause ("Assignable Cause") Unexpected and unpredictable Inside of typical system parameters. "The noise within the system"
 Possible but outside of system control





Risk Management trims the tail

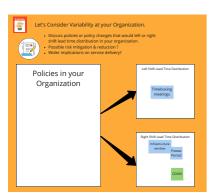
Identify risks, their likelihood & impact (delay that extends lead time).
Eliminating risks or reducing their impact trims the tail on the distribution.



Blocker Clustering



- Collect all blockers (description and ideally blocked time) over a period of time. · Cluster them by source / cause for the
- blockers • Then analyze:
- · Identify Risks
- Identify Likelihood & Impact Root Cause Analysis
- Reduction & Mitigation actions



Risk is an exception to what is expected. We can have deliberate strategies to mitigate risk. Understanding types of risk informs our actions.

Variation: "Lack of consistency or fixed pattern"

Common Cause ("Chance Cause")

- Expected or unsurprising
- Inside of typical system parameters. "The noise within the system"



Special Cause ("Assignable Cause")

- Unexpected and unpredictable
- Possible but outside of system control





Variation: "Lack of consistency or fixed pattern"

Common Cause ("Chance Cause")

- Expected or unsurprising
- Inside of typical system parameters. "The noise within the system"



Special Cause ("Assignable Cause")

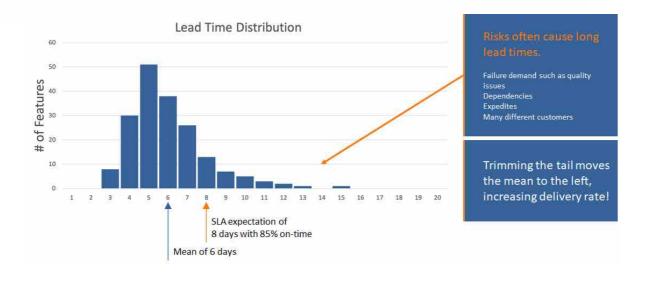
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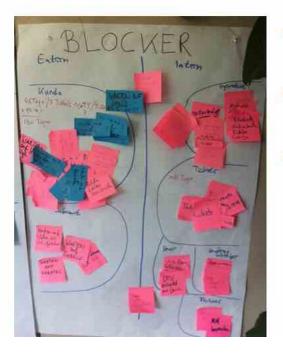
Risk Management trims the tail

Identify risks, their likelihood & impact (delay that extends lead time).

Eliminating risks or reducing their impact trims the tail on the distribution.



Blocker Clustering



 Collect all blockers (description and ideally blocked time) over a period of time.

 Cluster them by source / cause for the blockers.

- Then analyze:
 - Identify Risks
 - Identify Likelihood & Impact
 - Root Cause Analysis
 - Reduction & Mitigation actions

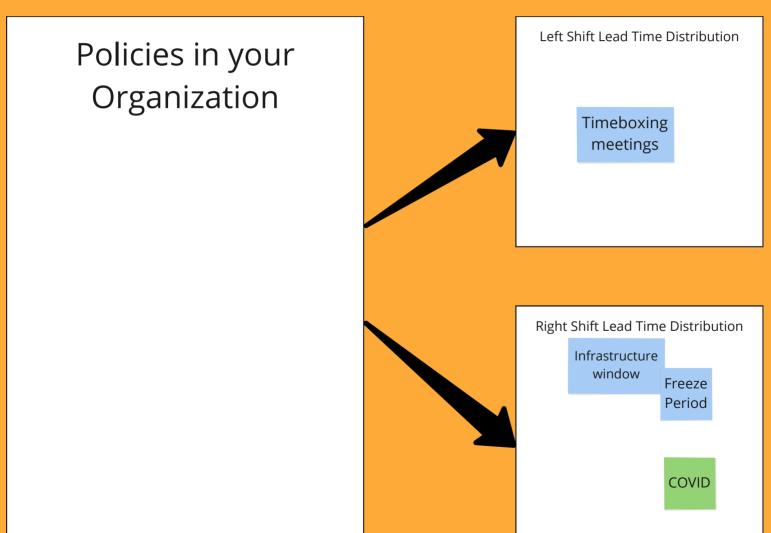
Do you gather data on blockers today?



Let's Consider Variability at your Organization.



- Discuss policies or policy changes that would left or right shift lead time distribution in your organization.
- Possible risk mitigation & reduction?
- Wider implications on service delivery?



Kanban can reveal bottlenecks. Understanding the type and location of bottlenecks informs our actions.

Bottlenecks are common in traffic



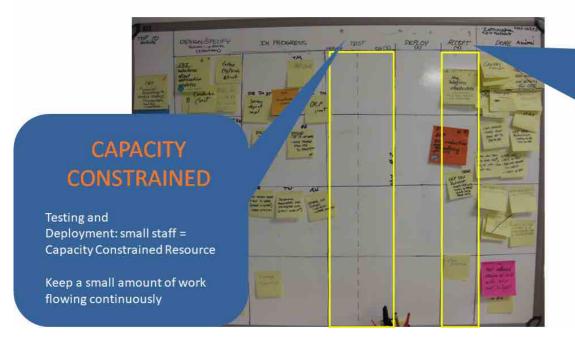
Theory of Constraints

- Founded by Eliyahu M. Goldratt
- Based on the premise that a system's throughput is limited by at least one constraint.



- The Five Focusing Steps:
 - Identify the system's constraint(s).
 - Decide how to exploit the system's constraint(s).
 - Subordinate everything else to the above decision(s).
 - Elevate the system's constraint(s).
 - Start all over!

Shared services are often bottlenecks



NON INSTANT AVAILABILITY

Product Owner is a Non-Instant Availability

Allow work to stack up with a higher WIP limit (but still limited))

Bottleneck should always be downstream of the commitment point

Everything upstream of the commitment point is optional and easily discarded! Everything downstream of the commitment point is committed – not easily abandoned!

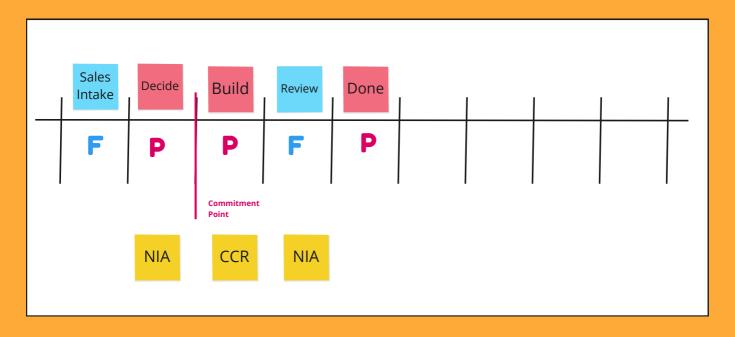


Bottleneck workers should never be asked to work on something that is optional and may be discarded. This includes any risk analysis (or estimation) that may be required to assess viability of an option.



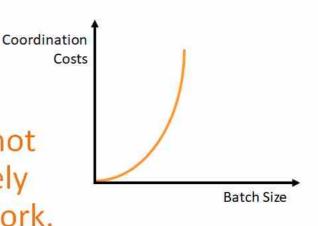
Where are your bottlenecks?

- Let's go back to your workflow in Frame 4.10
- Where are your bottlenecks?
- Is it a CCR (Capacity Constrained Resource) or NIA (Non-Instant Availability)?



In Knowledge Work: Coordination Costs Grow Nonlinearly with Batch Size!

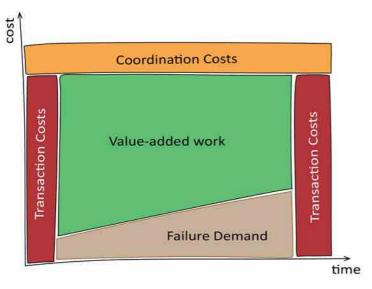
Large batch sizes are actually not efficient but become completely uneconomical in knowledge work.

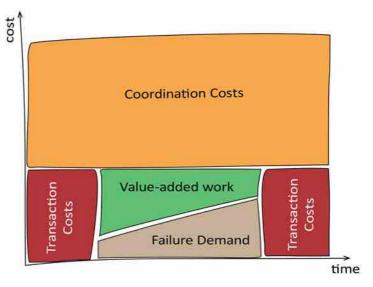


- In traditional physical industries, it is assumed that coordination overhead is either fixed or rises linearly with batch size
- However, in intangible goods, knowledge work, and creative professional services, coordination costs rise non-linearly with batch size due to increased risk and uncertainty and accumulating failure demand



A Model for Value-add vs. Waste

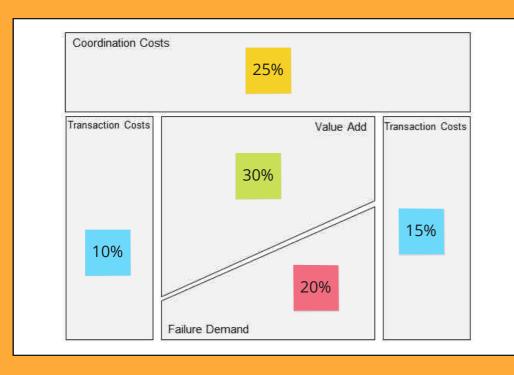




Better Worse



Identify Your Economic Costs



- Identify transaction costs in your project work.
- Identify coordination costs.
- How much of the total effort on projects, do you estimate is transaction or coordination costs (rather than value-added) effort?
- Estimate Failure load internal (bugs) and external (escaped) sources.
- Draw a sketch of economic cost model based on data.



- "Successful evolutionary change for your 21st century business"
- In order to successfully respond to market change

How we wish change worked



Traditional Change is an A to B Process



What Change Really Feels Like: The J Curve



Start with what you do now

- *The Kanban Method evolved with the principle that it should "be like water" - enable change while avoiding sources of resistance
- With Kanban you start with what you do now, and "kanbanize" it, catalyzing the evolutionary process into action. Changes to processes
- * Evaluating whether a change is truly an improvement is done using fitness criteria that evaluate an external outcome

Fitness Criteria

Fitness criteria are metrics that measure observable external outcomes

Things customers or other external stakeholders value:

- Delivery time Quality
- Predictability Safety (conformance to regulatory
- Customer satisfaction
- Metrics that qualitatively assess actual outcomes such as:
 - Employee satisfaction



How is Kanban so effective for successful change initiatives?

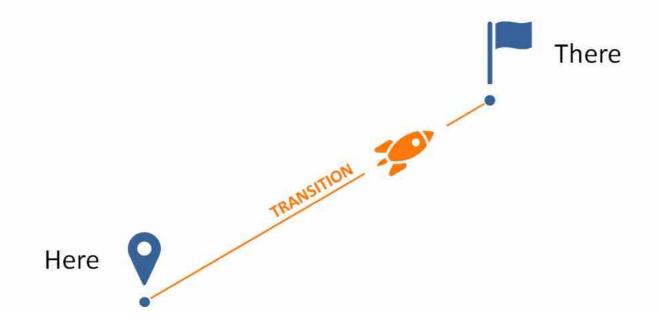
The Kanban Method

"Successful evolutionary change for your 21st century business"

In order to successfully

- respond to market change,
- survive in a rapidly changing market, and
- maintain fitness for purpose (without slow decay until a crisis punctuated by disruptive change initiatives).

How we wish change worked

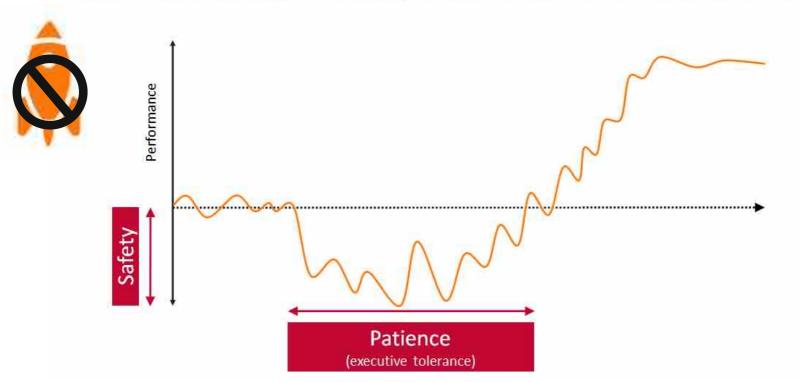


Traditional Change is an A to B Process





What Change Really Feels Like: The J Curve



Start with what you do now

- The Kanban Method evolved with the principle that it should "be like water" - enable change while avoiding sources of resistance
- With Kanban you start with what you do now, and "kanbanize" it, catalyzing the evolutionary process into action. Changes to processes in use will occur
- Evaluating whether a change is truly an improvement is done using fitness criteria that evaluate an external outcome

Fitness Criteria

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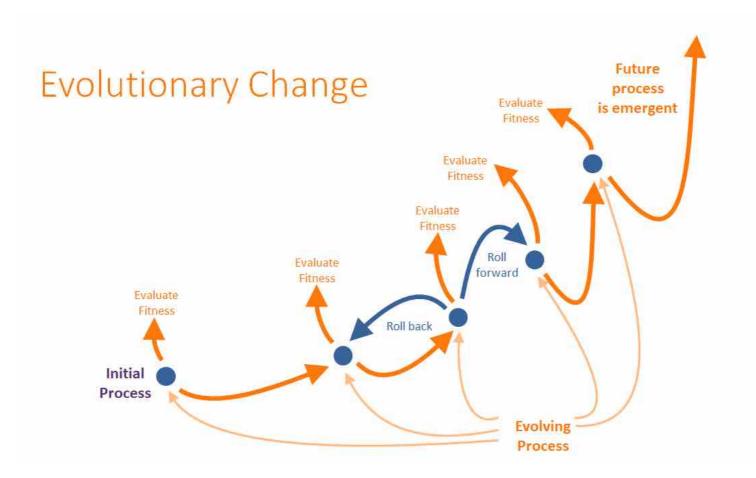
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Metrics that qualitatively assess actual outcomes such as:

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- Employee satisfaction







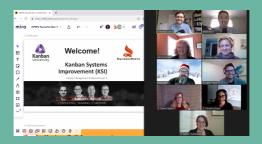












DONE

Add your Question/Discussion topic in a Sticky here



How can the SDM account for the fact that the SRM is constantly pulling team members from downstream to support upstream?

Story	To Do	In Progress	DOME
	:	5 5 5	
			7
	•	5	
1 ~	queenq fast. 🥫	houghed 🎏 Bassacheljachel	
www.squirrelnorth.com			
Tell 1 abou	the W it you agile or r swer that	Scrum Boa hole Story or Agility? not? Can your boan question, or is it hi	d

I saw reference to "working time" in the lead distribution segment. What is this? How is it calculated?

How to have the right sall is ownlable to have the right sall is ownlable to have the hard to be a support to the right have the recessary salls without long felloys and expensive transaction costs.

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Why are the right skills
never available when
you need them?

Kanban for Product Managers Webinar

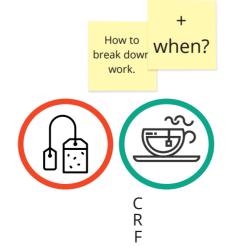
Rapid

Decision

Making?

Skill Liquidity?







Reflections

What will you do differently in your organization when you get back to your office next week?











Reflections

What will you do differently in your organization when you get back to your office next week?



Basic Learning Paths

Practitioner-levels classes:

Enabling to apply selected concepts.



Team Kanban Practitioner



Able to explain Kanban basics and motivations and apply Kanban practices in a team.

"Alternative Path":

Kanban Practices to implement ML 2-3 systems to improve service delivery

o ଚିo Kanban System Design + େ ନାଳା Kanban Systems Improvement



Able to design Kanban systems up to level 3, and to continuously improve service delivery.

"Improving Maturity":

Driving improvement initiatives with the use of the KMM as a playbook.



Kanban Maturity Model + Kanban Coaching Practices

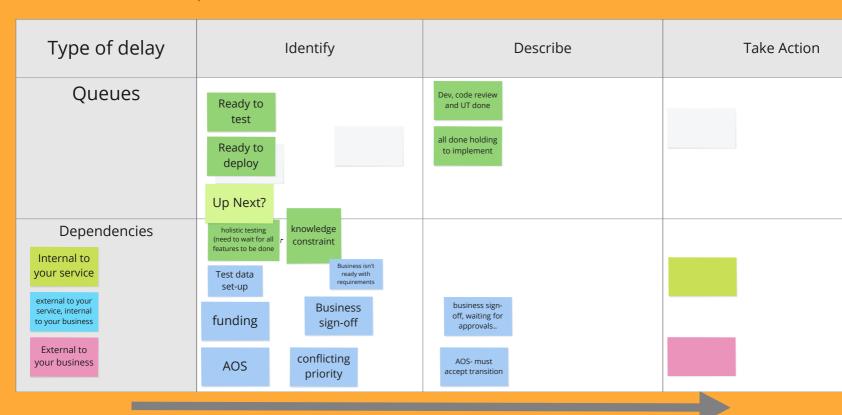


Able to apply the the KMM playbook to help evolve an organization to a higher maturity.



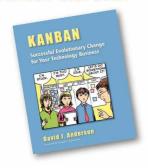
Sources of Delay (in your company)

- 1. Identify queues where do work items queue in your service?
- 2. Identify dependencies do work items in your service depend on unique specialist skills? other services in your company? external vendors?
- 3. Describe queues are they first-in-first-out, dynamic selection/prioritization? several classes of service? some work items skip quickly, others wait for a long time?
- 4. Describe each dependency how many (or what %) work items does it affect? How much does it add to the lead time? Can you predict, control or influence this duration?
- 5. Take action can you reduce or limit the queues? Can you reduce the variation of queuing time? What are the implications to your customers and other activities in your process?
- 6. Take action Can you reduce or limit the duration of delays due to dependencies? Can you decrease the number (or %) of work items affected by a dependency? Would that change the risk in delivering the work? Can you imagine the circumstances were avoiding a dependency (and the delay it causes) would be acceptable?



Books

Kanban "Blue Book"



Kanban from the Inside



The Goal



Kanban Maturity Model

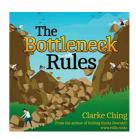


Essential Kanban Guides





The Bottleneck Rules



Feedback Survey

https://forms.gle/fNQwsvZxZpcf1q9Q8

Help us improve our training.



Survey

Tell us between one to three reasons you had for attending the webinar.

For each reason, please indicate how fit you found the session in fulfilling that reason.

Also, please tell us something about why you gave us that particular score value for each reason.

* Required

Reason for attending #1? *

Your answer

Score for Reason 1 *

O -1 found nothing useful. It was unfit for this purpose

1 - Loot some value but most of my expectations were unme



Thank you! squirrelnorth.com













Case Studies

Books

Slides

















Videos

Some of these videos are included here for "historical" reference. Guidance might have evolved and been refined since they were recorded.









